**♦**I want to further reduce manpower on my production lines

## I want better to load blank stacks more efficiently.

Reduced manpower requirements by making the loading work more efficient.

Using an AIDA Blank Feeder

Customer's Application: Auto Parts

## [Before]

**Situation Before Consulting with AIDA ENGINEERING, Ltd.:** 

Shuttle carts that accommodated 2 stacks were used.

Every time a stack was depleted, new blanks were loaded.

It took approximately 15 minutes to load blank stacks each time, and this was repeated 32 times per day (for a total of 8H/day), and dedicated stack loading personnel were required.

## [ Countermeasure ] Introduced a rotary index table system

10 stacks can be preloaded



details.

[After]

**Enabled 2-hour non-stop production without loading more blanks!** 

Instead of loading blank stacks 32 times each day, they were only loaded 4 times each day (once every 2 hours).

Dedicated stack loading personnel were no longer required, enabling personnel to cover multiple lines.